



ACRIMAX

MULTI-SURFACE EGGSHELL

330-3-XX

COMPLIES WITH THE BELOW AS OF 9/1/2018			
MPI GPS-1	YES	AIM	YES

PRODUCT DESCRIPTION

Acrimax™ is a multi-surface, interior/exterior waterborne acrylic coating with excellent adhesion to a variety of substrates. It is quick drying and has early block resistance and hardness making it a great choice for trim packages and other dimensionally stable substrates.

Bases Available: 330-3-05 White, 330-3-25 Deep, 330-3-40 Neutral

PRODUCT SPECIFICATION

Resin Type:	100% Acrylic
Color Range:	White & custom tints
Finish:	Eggshell, 10-15 @ 60° 20-25 @ 85° MPI Gloss Level 3
Drying Time: (70° F. & 50% R.H.)	To Touch: 30 min To Recoat: 2 hours
Practical coverage:	325-375 sq. ft. per gallon
Recommended Film Thickness:	Wet: 4 mils Dry: 1.5 mils
Weight per Gallon:	10.6 lbs.
Solids by Weight:	53% ± 2%
Solids by Volume:	39% ± 2%
Sizes:	Quart, One and Five gallon containers
VOC:	< 150 g/L*
Clean Up:	Water

* Maximum VOC content for non-tinted paint base is less than 150 g/L (Determined by ASTM Test Method D 6886). VOC content may increase after tinting product.

TEST SPECIFICATION

Scrubability:

ASTM D2486 Scrub > 3000 (no shim).

Flexibility:

ASTM D522, 1/8 mandrel, 180° bend,
Result: Pass.

Adhesion:

ASTM D6677, 1 day dry, on glass, result: 10
ASTM D3359, 1 day dry, on glass, 5B, 0% removed.

FEATURES

- Self-priming directly to multiple surfaces including properly prepared galvanized metal and aluminum
- Excellent early block resistance and hardness
- Dries fast
- Excellent adhesion to slick and glossy surfaces
- Water Clean-up

SURFACE PREPARATION

General:

All surfaces must be cured, firm, dry and cleaned free of loose paint, dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating.

De-gloss shiny surfaces by lightly sanding†. Repair cracks and fill voids.

†See warning for existing lead-based paint under Precautions.

New Surfaces: Follow general surface preparation guidelines. New concrete or stucco should be allowed to cure for 30 days prior to painting. Moisture content should be less than 12 % as measured with a moisture meter and the pH should be between 7 and 11. Remove all laitance and efflorescence before priming with the appropriate primer.

Previously Painted Surfaces: Follow general surface preparation guidelines. Remove loose or failing paint and spot prime bare areas or entire surface with the appropriate primer. Hard, glossy surfaces may require sanding and/or a bonding primer.

ACRIMAX 330-3-XX SERIES (cont.)

RECOMMENDED PRIMERS

Concrete, Stucco & Masonry

PRIMER: Not required on properly prepared surfaces

Concrete Block:

PRIMER: 481-0-11 Block Filler

Wood: For Severe Tannin Bleed/Stain Blocking

PRIMER: 470-0-11

Ferrous Metal:

PRIMER: 310-2-10

Galvanized Metal or Aluminum:

PRIMER: Not required on properly prepared surfaces

Gypsum Wallboard:

PRIMER: Not required on properly prepared surfaces

***OTHER PRIMERS MAY BE APPROPRIATE. CONTACT YOUR MILLER
PAINT REPRESENTATIVE FOR DETAILS***

PRECAUTIONS

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION.

KEEP OUT OF REACH OF CHILDREN.

WARRANTY

Limited Warranty: Miller Paint Company, Inc. warrants to the purchaser that this product will provide satisfactory performance when applied according to label directions. If this product does not perform to specifications, return unused portion along with sales receipt to place of purchase. As the sole remedy to purchaser, dealer will, at its option: provide additional product to correct affected areas, replace with product of equal value or refund the purchase price paid for this paint product. Failures caused by poor surface preparation, improper application or a breakdown of the underlying surface of previous paint film are not covered by this warranty. ***THIS WARRANTY SPECIFICALLY EXCLUDES LABOR OR COST OF LABOR OR INCIDENTAL OR CONSEQUENTIAL DAMAGES ASSOCIATED WITH THE USE OF THIS PRODUCT.***

DISPOSAL

Never pour leftover coating down any sink or drain – use up material on the job or seal can and store safely for future use. Do not incinerate closed containers. For specific disposal or recycle guidelines, contact your local waste management agency or district. Always attempt to recycle whenever possible.

APPLICATION

Brush: Use a Nylon/Polyester Brush

Roller: Use 3/8" – 3/4" nap synthetic cover

Spray – Airless: Use .017" - .021" Tip Size

Surface and air temperature must be above 50°F. Dry times will be slower at temperatures below 70°F. May be applied by brush, roll, or spray. Best application will be by spray. Open time is limited, work in small sections. Don't rework paint or brush drag and roller stipple will show in finish. Two coats recommended.

THINNING

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.