



**PAIN T CO.**  
**SINCE 1890**  
An Employee Owned Company

COMPLIES WITH THE BELOW AS OF 1/23/2017			
MPI GPS-1	YES	AIM	YES

## PRODUCT SPECIFICATION

<b>Resin Type:</b>	100% Acrylic
<b>Color Range:</b>	White & Custom Colors
<b>Finish:</b>	Semigloss 55-65 @ 60° MPI Gloss Level 5
<b>Drying Time:</b> (70° F. & 50% R.H.)	To Touch: 30 min To Recoat: 2 hours
<b>Practical coverage:</b>	350 sq. ft. per gallon
<b>Recommended Film Thickness:</b>	Wet: 4 mils Dry: 1.5 mils
<b>Weight per Gallon:</b>	10.48 lbs.
<b>Solids by Weight:</b>	53% ± 2%
<b>Solids by Volume:</b>	40% ± 2%
<b>Sizes:</b>	Quart, One and Five gallon containers
<b>VOC:</b>	< 150 g/L
<b>Clean Up:</b>	Water

# ACRIMAX

## MULTI-SURFACE SEMIGLOSS

### 330-5-XX

## PRODUCT DESCRIPTION

Acrimax is our multi-surface, interior/exterior waterborne acrylic coating. Suitable for commercial and light industrial applications, it has excellent adhesion to a variety of substrates including properly prepared metal and masonry. AcriMax is quick drying and has early block resistance and hardness for projects where down-time needs to be kept to a minimum. From doors and windows to hand rails, cabinets and floors, AcriMax is a truly versatile product.

**Bases Available: 330-5-05 White, 330-5-25 Deep, 330-5-40 Neutral**

## FEATURES

- **Self-priming directly to multiple surfaces including properly prepared galvanized metal and aluminum**
- **Excellent early block resistance and hardness**
- **Dries fast**
- **Excellent adhesion to slick and glossy surfaces**
- **Water Clean-up**

## SURFACE PREPARATION

### General:

All surfaces must be cured, firm, dry and cleaned free of loose paint, dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating.

De-gloss shiny surfaces by lightly sanding\*. Repair cracks and fill voids.

*\*See warning for existing lead-based paint under Precautions.*

**New Surfaces:** Follow general surface preparation guidelines. New concrete or stucco should be allowed to cure for 30 days prior to painting. Moisture content should be less than 12 % as measured with a moisture meter and the pH should be between 7 and 11. Remove all laitance and efflorescence before priming with the appropriate primer.

**Previously Painted Surfaces:** Follow general surface preparation guidelines. Remove loose or failing paint and spot prime bare areas or entire surface with the appropriate primer. Hard, glossy surfaces may require sanding and/or a bonding primer.

## ACRIMAX SEMIGLOSS 330-5-XX SERIES (cont.)

### RECOMMENDED PRIMERS

---

#### Concrete, Stucco & Masonry

PRIMER: Not required on properly prepared paintable surfaces

#### Concrete Block:

PRIMER: 481-0-11 Block Filler

#### Wood: For Severe Tannin Bleed/Stain Blocking

PRIMER: 470-0-11

#### Ferrous Metal:

PRIMER: 310-2-10

#### Galvanized Metal or Aluminum:

PRIMER: Not required on properly prepared surfaces

#### Gypsum Wallboard:

PRIMER: Not required on properly prepared surfaces

**OTHER PRIMERS MAY BE APPROPRIATE. CONTACT YOUR MILLER  
PAINT REPRESENTATIVE FOR DETAILS**

### APPLICATION

---

**Brush:** Use a Nylon/Polyester Brush

**Roller:** Use 3/8" – 3/4" nap synthetic cover

**Spray – Airless:** Use .017" - .021" Tip Size

Surface and air temperature must be above 50°F. Dry times will be slower at temperatures below 70°F. May be applied by brush, roll, or spray. Best application will be by spray. Open time is limited, work in small sections. Don't rework paint or brush drag and roller stipple will show in finish. Two coats recommended.

### THINNING

---

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

### PRECAUTIONS

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

**USE ONLY WITH ADEQUATE VENTILATION.**

**KEEP OUT OF REACH OF CHILDREN.**

### WARRANTY

Limited Warranty: Miller Paint Company, Inc. warrants to the purchaser that this product will provide satisfactory performance when applied according to label directions. If this product does not perform to specifications, return unused portion along with sales receipt to place of purchase. As the sole remedy to purchaser, dealer will, at its option: provide additional product to correct affected areas, replace with product of equal value or refund the purchase price paid for this paint product. Failures caused by poor surface preparation, improper application or a breakdown of the underlying surface of previous paint film are not covered by this warranty. **THIS WARRANTY SPECIFICALLY EXCLUDES LABOR OR COST OF LABOR OR INCIDENTAL OR CONSEQUENTIAL DAMAGES ASSOCIATED WITH THE USE OF THIS PRODUCT.**

### DISPOSAL

Never pour leftover coating down any sink or drain – use up material on the job or seal can and store safely for future use. Do not incinerate closed containers. For specific disposal or recycle guidelines, contact your local waste management agency or district. Always attempt to recycle whenever possible.